

Course code																																	
Type and description	EC – elective subjects from the discipline of Mechanical Engineering																																
ECTS credit	1																																
Course name	Computer simulation of casting processes																																
Course name in Polish	Symulacja komputerowa procesów odlewania																																
Language of instruction	English																																
Course level	8 PRK																																
Course coordinator	dr hab. inż. Bogusław Pisarek, prof. uczelni																																
Course instructors	dr hab. inż. Bogusław Pisarek, prof. uczelni; dr hab. inż. Ryszard Władysław, prof. uczelni dr hab. inż. Grzegorz Gumienny, prof. uczelni; dr hab. inż. Cezary Rapiejko, prof. uczelni																																
Delivery methods and course duration	<table border="1"> <thead> <tr> <th></th> <th>Lecture</th> <th>Tutorials</th> <th>Laboratory</th> <th>Project</th> <th>Seminar</th> <th>Other</th> <th>Total of teaching hours during semester</th> </tr> </thead> <tbody> <tr> <td>Contact hours</td> <td>0</td> <td>0</td> <td>0</td> <td>5</td> <td>0</td> <td>0</td> <td>5</td> </tr> <tr> <td>E-learning</td> <td>no</td> <td>no</td> <td>no</td> <td>no</td> <td>no</td> <td>no</td> <td>no</td> </tr> <tr> <td>Assessment criteria (weightage)</td> <td>0</td> <td>0</td> <td>0</td> <td>100%</td> <td>0</td> <td>0</td> <td>100%</td> </tr> </tbody> </table>		Lecture	Tutorials	Laboratory	Project	Seminar	Other	Total of teaching hours during semester	Contact hours	0	0	0	5	0	0	5	E-learning	no	no	no	no	no	no	no	Assessment criteria (weightage)	0	0	0	100%	0	0	100%
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Course objective	1. The aim of the course is to enable PhD students to familiarize students with modern techniques of modelling and simulation of foundry processes using the MAGMA5 program																																
Learning outcomes	A PhD student after completing the course is able to use: <ul style="list-style-type: none"> 1. CAD / CAM computer aided design and manufacturing systems – W1, U4, K3; 2. simulation methods to solve moderately complex engineering tasks related to flow and heat transfer – W1, U1, K1–K3. 																																
Assessment methods	Verification methods of learning outcomes: <p>learning outcome 1, 2 – projects</p> <p>The final grade consists of:</p> <p>the grade of the projects – 100%</p>																																
Prerequisites																																	

Course content with delivery methods	PROJECT <ol style="list-style-type: none"> 1. Building a project in MAGMA5 - casting geometry, fill system and sand, ceramic mould or die; generation and optimization of the differential grid - discretization of the casting-mould system; selection of simulation parameters - description of casting parameters for selected casting techniques for sand, ceramic moulds or die and HTC heat transfer coefficients; visualization of the process of filling the mould cavity with metal; simulation of the crystallization and cooling process of the casting. 2. Optimization of the casting process and / or geometry: casting, casting system from the point of view of identified casting defects.
Basic reference materials	<ol style="list-style-type: none"> 1. Mahi Sahoo, Ph.D., Sudhari "Sam" Sahu, Ph.D: Principles of Metal Casting, Third Edition, 2014, Publisher: McGraw-Hill Education: New York, ISBN: 9780071789752. 2. Magma5 – Manuals
Other reference materials	<ol style="list-style-type: none"> 1. Campbell, J.: Complete Casting Handbook, 2011. Published by Elsevier Ltd.
Average student workload outside classroom	25h
Comments	
Last update	July 2020